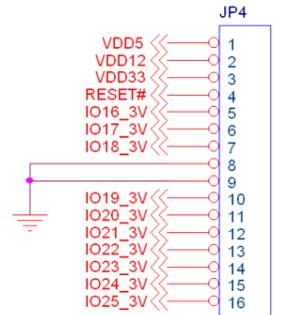
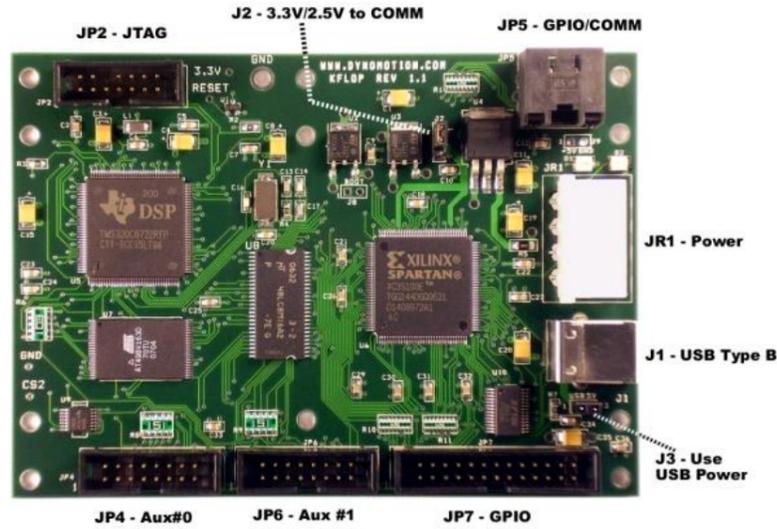


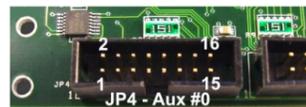
KFlop+KStep wiring diagram with DC motor controller and relay

KFLOP - Connector Pinouts

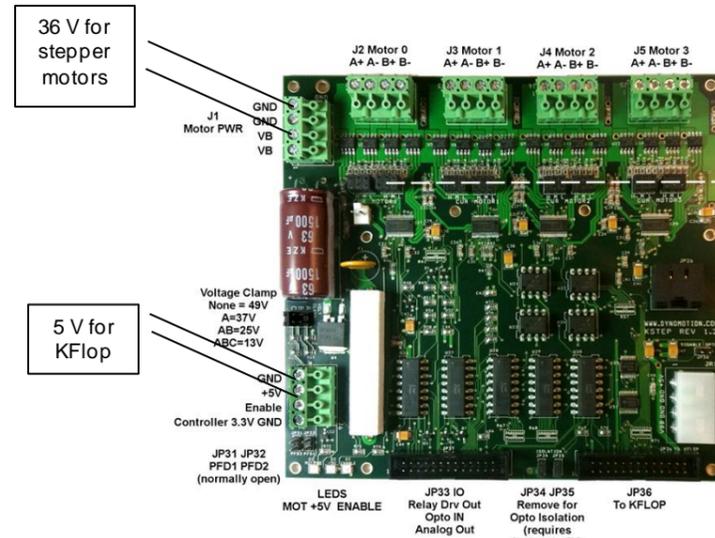


HEADER 16
AUX #0

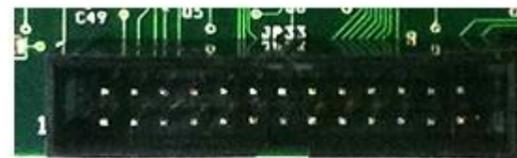
NOTE: DO NOT APPLY
5V to _3V INPUTS



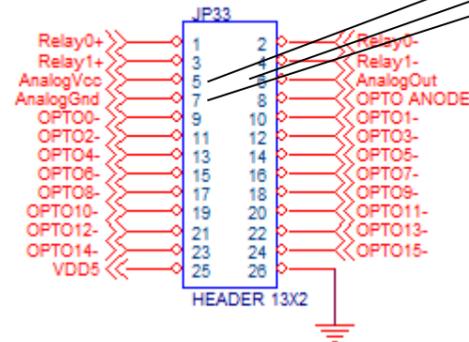
Included this as you said
it may be an option



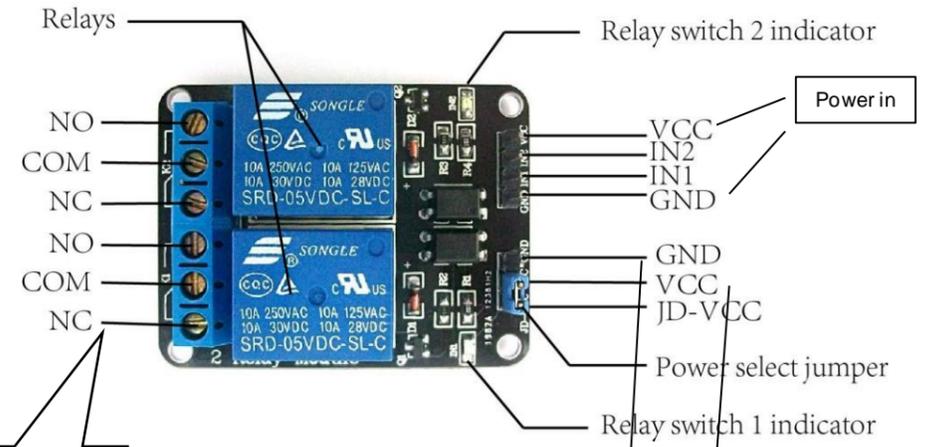
JP33



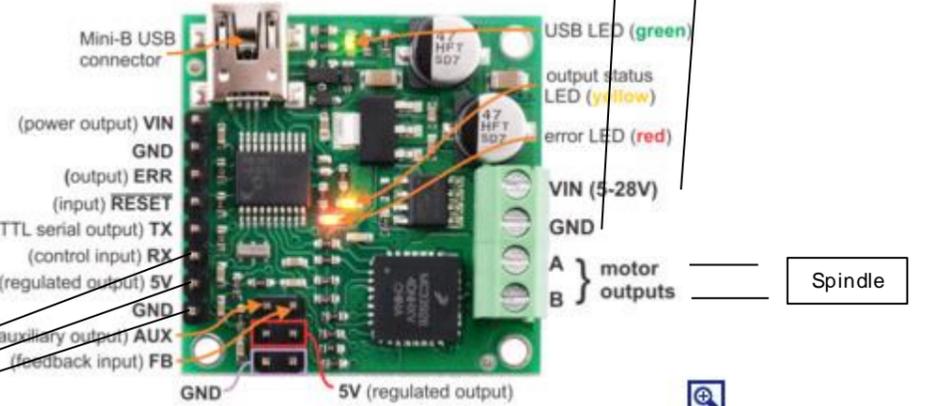
JP33 IO
Relay Drv Out
Opto IN
Analog Out



Spindle
speed
control



Unsure of the connection
to "switch" the relay on
and off



Spindle