

Changes KFLOP and KMotion Test Versions 4.31 -> 4.32a 03/31/2014

KFLOP

Fix "TimeExec" issue with Trig Threading (not Zeroed)

KMotion.exe

KMotionDLL

KMotionCNC/CoordMotion/GCode Interpreter

RealTime Interpreter Status delayed to remove lookahead

Fix Set Next Statement regarding reverse scan for feedrate

New Tool Table File – 2- Digit Slot or 4 digit ID + XY Offsets + Tool VRML Image

Optimize G Viewer

G Viewer “fine” zoom,rotate, pan after 2 seconds

Tool Tips on Tool and Fixture Selectors show related info

G32 Threading

Feedrate F image shows “Threads” when in G32 mode

“Enter Key” only does MDI Send when MDI control has focus

CoordMotion & Trajectory Planner

Mach3 Plugin

TCC67 Compiler

KMotion dotNet

New Tool Table

SimpleCoordMotion C++ Example

Sync positions before starting

GCode Examples

ThreadingG32FrontV2.ngc

User C Programs

CoordMotionInKFLOPFunctions.c

CoordMotionInKFLOPTest.c

Konnect/EnableKonnext_Aux0_PWM.c