

## **Changes KFLOP and KMotion Released Versions 4.33d -> 4.33f 09/17/2014**

### **KFLOP**

Force persist.UserData alignment to 8 bytes (doubles) so legacy pD pointer method will always work

Fix issue with WaitBitBuf on IO bits greater than 255

### **KMotionCNC/GCode Interpreter**

Fix Crash regarding Logging run time for MIDI or tool change

Allow multiple Jog Arrow Keys to be pushed simultaneously.

### **C Examples**

Switch pD approach to Get/SetUserDataDouble

Change examples to use KflopToKMotionCNCFunctions.c