

Test Release Changes KFLOP/KMotion Versions 4.34f -> 4.34g 12/13/2016

General

Fix File Open/Close Dialogs Crash when running Windows XP by targeting projects for older Windows XP

KMotionCNC Screen Editor

Add style DualButton type to allow changing button bitmaps where the bitmaps change based on running state. The Feedhold and Cycle Start/Halt are forced to this style.

KMotionCNC/GCode Interpreter/Coordmotion Libraries

Added Tolerance parameter for allowing Arc Radius being smaller than half the distance from the start of Arc to End of Arc when specifying Arcs using R mode. Tool Setup – Trajectory Planner – Arc radius small Tol

Single Step now invokes same Special Action as Cycle Start